

Work Order ID 109751

November-28-13 8:44:20 AM

\*109751\*

Page 1

Item ID: D3456-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Washer

Stop \*NS2\*

Start Date: 11/28/13 Start Qty: 60.00

100  
\*60\*

Cust Item ID:

Required Date: 12/03/13 Req'd Qty: 60.00

\*60\*

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3456	Rev A

100 0.00

\*100\*

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 22242 P/N: 91525A120 per Dwg D3456Possible  
Supplier: McMaster-CarrMaterial release note is required

CD 13/11/29 100

110

Receive & Inspect for Damage & Mat'l Certs

0.00

\*110\*

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

13/12/2 (100)

120

QC6- Inspect dimensions to drawing

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
27  
9-89

13/12/12

100

**Work Order ID 109751**

November-28-13 8:44:20 AM

**\*109751\***

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Item ID: D3456-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Washer

Start Date: 11/28/13 Start Qty: 60.00

**\*60\***

Cust Item ID:

Required Date: 12/03/13 Req'd Qty: 60.00

**\*60\***

Customer:


Reference:

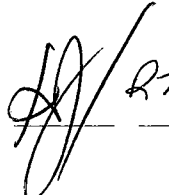
Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Stall</u>	0.00							
<b>*130*</b>						100 k		13-12-3	
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

 Rm 13/12/03

13-12-3

# Picklist Print

November-28-13 8:44:19 AM

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Work Order ID: 109751

Parent Item: D3456-1

Parent Item Name: Washer

Start Date: 11/28/13

Required Date: 12/03/13

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP A05.10.03New issueKJ/JLM

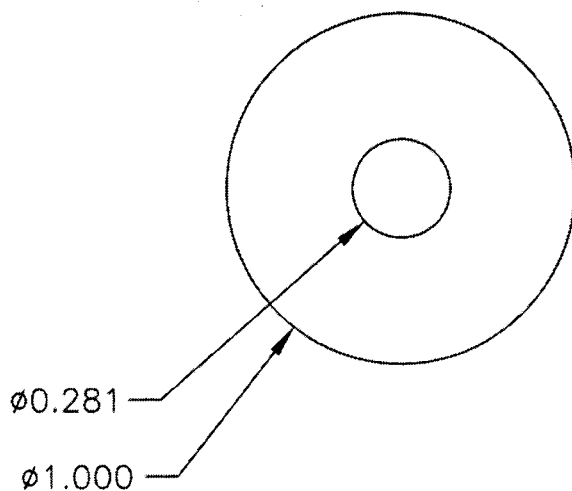
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
91525A120 washer		Purchased	No			100	Each	0.0000	1	60		12/3/12	(100)



DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED H	APPROVED H	DRAWING NO. D3456	REV. A SHEET 1 OF 1
DATE 05.09.01		TITLE WASHER	SCALE 2:1
A	05.09.01	NEW ISSUE	

RELEASED  
05-09-06 H

## SPECIFICATION CONTROL DRAWING



### D3456-1 WASHER

- 1) MATERIAL: 316 STAINLESS STEEL, 0.050" THICK
- 2) MAY PURCHASE McMASTER-CARR P/N 91525A120
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

115660  
10925

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO22242**

Purchase Order Date 11/29/2013

PO Print Date 11/29/2013

Page Number 1 of 7

**Order From :**

MCMaster-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

VU-MCM001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 330 995 5500

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx PI collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 10

**Currency**

USD

**FOB**

FCA - (Free Carrier)

*REJECTED*

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	91525A120	washer	12/2/2013 Yes 12/2/2013		100.00 Each	\$0.27	\$26.64
AS PER DWG D3456 REV. A B109751							
<b>Line Total:</b>							<b>\$26.64</b>
2	71500-30	8492A046 DRILL BUSHING	12/2/2013 Yes 12/2/2013		5.00 Each	\$10.21	\$51.05
<b>Line Total:</b>							<b>\$51.05</b>
<b>Deliver To:</b> J-LUC							
3	71550-10	8509A12 DRILL BUSHING	12/2/2013 Yes 12/2/2013		50.00 Each	\$3.20	\$160.00

**Note:**

11/29/2013



200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Purchase Order  
PO22242

Order Placed By  
Chantal Lavoie

McMaster-Carr Number  
3019553-02

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11/29/2013

Line	Description	Ordered	Shipped	TAG	AS
1	<b>91525A120</b> Type 316 Stainless Steel Large-Diameter Flat Washer, 1/4" Screw Size, 1" OD, .04"-.06" Thick, Packs of 25 Your Part Number: <b>B109751</b> Unit Price: \$6.66 Extended Price: \$26.64	4 Packs	4	2 - 702 - 05	21 - 38 A120 4PK
2	<b>8492A046</b> Press-Fit Drill Bushing with Head, 0.1285" (30) ID, 1/4" OD, 3/8" Length Your Part Number: <b>71500-30</b> Unit Price: \$10.21 Extended Price: \$51.05	5 Each	5	2 - 496	
3	<b>8509A12</b> Removable Drill Bushing for Thin Material, 0.1285" (30) ID, 3/8" OD, 3/8"-24 Thread Size, Deliver To J-Luc Your Part Number: <b>71550-10</b> Unit Price: \$3.20 Extended Price: \$160.00	50 Each	50	2 - 494	
4	<b>8509A31</b> Lock Ring, 1/2" OD, for 8509A11-15, A41-43, Removable Drill Bushing for Thin Material Your Part Number: <b>71550-10</b> Unit Price: \$1.60 Extended Price: \$80.00	50 Each	50	2 - 495	

Dart Aerospace Ltd

EXP  
INV  
NAF



Ex

28x28x12

36  
171

FW1BS  
11/29/2  
12:47/1  
317  
Cycle 90

1140948772015

